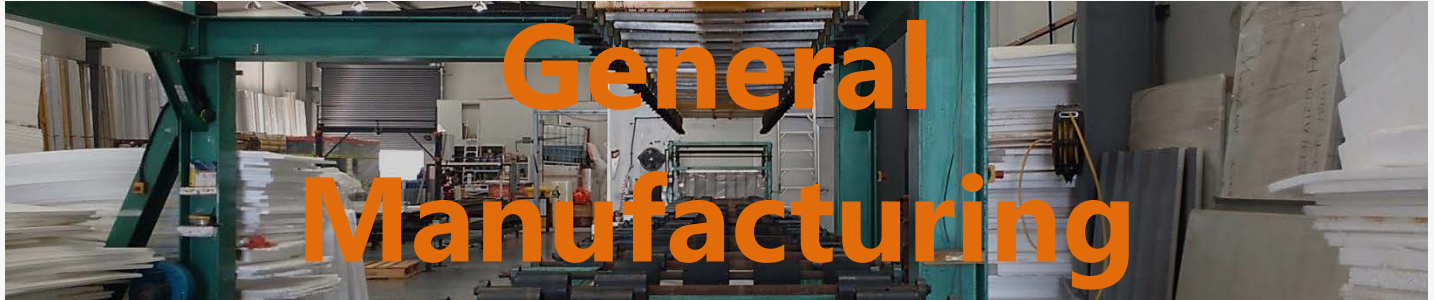




THE CARLISLE GROUP
An Executive Search & Recruitment Firm



Founded in 1996, The Carlisle Group (TCG) began as a General Manufacturing firm. Today, TCG's **Manufacturing Clients** range from **Global Fortune 500's** to **Smaller Privately-Held** companies. This diversity allows us to continually evolve and strengthen one of the most comprehensive candidate databases in the nation. Our relentless commitment to **continuous improvement initiatives** consistently refines our well established recruitment process.

TCG has long been the preferred provider for Manufacturers seeking qualified talent across all business sectors. Our **interconnected portfolio**, unique **7-Step Recruiting Process**, **Intelligent Services** and **Global Partnerships** empower the Manufacturing Division to deliver a true 360 solution!

Specializations

(Local, Regional, National & International Search)

- | | | |
|-------------------------|--------------------------------|--------------------------------|
| + Automotive | + Heavy Duty Machinery | + Metal Stamping |
| + Consumer Products | + Heavy Metal Fabrication | + Military/Govt. Contractor |
| + Custom Machine Mfg. | + HVAC | + Packaging -- Food & Beverage |
| + Electronic Components | + Industrial Brakes/Components | + Recreational Vehicle Mfg. |
| + General Mfg. | + Lighting | + Rubber/Tire Mfg. |

Positions Filled in the Manufacturing Division

Executive

CEO
CFO
CIO
COO
Business/Admin.
Treasurer
Corporate Controller
Plant Controller
Accounting Mgr.
Credit Mgr. & Analyst
Senior Internal Auditor
Senior Financial Analyst
Plant Accountant
Cost Accountant
Customer Service Dir.
Customer Service Mgr.
Executive Asst.

Operations

Operations Dir.
Operations Mgr.
General Mgr.
Plant Mgr.
Facilities Dir.
Facilities Mgr.
Production Mgr.
Global Dir. Mfg.
VP of Manufacturing
Maintenance Mgr.
Safety Mgr.
Continuous Improv. Mgr.
Quality
Quality Dir./VP
Quality Mgr.
Quality Liaison
Six Sigma Black Belt
Quality Engineer

Engineering

Engineering Dir./VP
Engineering Mgr.
Controls Engineer
Design Engineer/Mgr.
Electrical Engineer
Environmental Engineer
Facilities/Plant Engineer
Industrial Engineer
Mfg. Engineer
Program Mgr.
Process Engineer
Product Engineer/Mgr.
Production Engineer
Program Engineer/Mgr.
Project Engineer/Mgr.

Logistics

Distribution Dir.
Distribution Mgr.
Logistics Mgr.
Warehouse Mgr.
Supervisor
Procurement
Global Supply Chain Mgr.
Dir. of Procurement
Purchasing Mgr.
Commodities Mgr.
Production Control Mgr.
Master Scheduler
Buyer
Information Technology
IT Dir.
IT Mgr.
ERP Project Mgr.
Network Engineer

R&D

Chief Chemist
Research Chemist
R&D Engineer
Sales/Marketing
Business Dev. Mgr.
Distributor Sales Dir.
Product Sales Mgr.
National Sales Mgr.
Regional Sales Mgr.
Territory Sales Mgr.
Marketing Mgr.
Market Research Analyst
Human Resources
HR Director/VP
HR Mgr.
HR Generalist
Recruiting Mgr.
Comp./Benefits Mgr.

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